



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D412-702-313
Job Sheet 197620



Part No: D412-702-313

Job Qty: 1 pcs

Part Name: Harness Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/11/19

Job Tracking No:

Due Date: 8/9/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG ICA412-702 REV.6 SHEET 49 IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	8/9/19	8/9/19	0.00	0.24	Small Fab - 1		OCT 16 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	8/9/19	8/9/19	0.00	0.00	QC 5 - 10		OCT 15 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	1 pcs ✓	8/9/19	8/9/19	0.00	0.00	Packaging 3 - 1 - B4B		OCT 16 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B ✓		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		

Plex 7/11/19 11:05 AM Dart.lajeunesse.marie

					Packaging 3 - 6 - B4B					
					Packaging 3 - 7 - B4B					
					Packaging 3 - 8 - B4B					
					Packaging 3 - 9 - B4B					
					Packaging 3 - 10 - B4B					
					Packaging 3 - 11 - B4B					
					Packaging 3 - 12 - B4B					
					Packaging 3 - 13 - B4B					
					Packaging 3 - 14 - B4B					
					Packaging 3 - 15 - B4B					
					Packaging 3 - 16 - B4B					
					Packaging 3 - 17 - B4B					
					Packaging 3 - 18 - B4B					
					Packaging 3 - 19 - B4B					
					Packaging 3 - 20 - B4B					
					Packaging 3 - 21 - B4B					
					Packaging 3 - 22 - B4B					
					Packaging 3 - 23 - B4B					
					Packaging 3 - 24 - B4B					
					Packaging 3 - 25 - B4B					
					Packaging 3 - 26 - B4B					
					Packaging 3 - 27 - B4B					
					Packaging 3 - 28 - B4B					
					Packaging 3 - 29 - B4B					
					Packaging 3 - 30 - B4B					
					Packaging 3 - 31 - B4B					
					Packaging 3 - 32 - B4B					
					Packaging 3 - 33 - B4B					
					Packaging 3 - 34 - B4B					
					Packaging 3 - 35 - B4B					
					Packaging 3 - 36 - B4B					
					130 QC 21 - FG	1 pcs ✓	8/9/19	0.00 0.00	QC 21 - FG - 21 ✓	ST 468
									QC 21 - FG - 70	
									QC 21 - SA - 53	PAG

Part Op 100 - (Small Fab) Assemble as per dwg ICA D412-702 p.49

Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)

120 - (Identify as per dwg & Stock Location: _____) Identify with P/N & CHG# and pack for shipping as per PPP D412-702-313 CHG001 Location: _____ PPP Rev: _____

130 - (QC21- Final Inspection - Work Order Release)

DAG
21
9-29
OCT 16 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3570-2	Bracket	1 pcs (1 ea)	100-Small Fab - 1	S108167
D4088-043	Shoulder Harness	1 pcs (1 ea)	100-Small Fab - 1	S207741
MS21042L3	Nut	4 Ea (4 ea)	100-Small Fab - 1	S211533
MS24694-S50	Screw	4 Ea (4 ea)	100-Small Fab - 1	S201020
NAS1149D0332J	Washer	4 Ea (4 ea)	100-Small Fab - 1	S282100

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D3570-2	1	0	0
	D4088-043	1	17	0
	MS21042L3	4	1,099	0
	MS24694-S50	4	280	0
	NAS1149D0332J	4	3,215	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____		DISPOSITION		DEPARTMENT/PROCESS				Date: _____		Sequence #: _____		QTY Affected: _____		MRB (Q51042)																					
Part No. _____		Rework Scrap Use-as-is		Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality		Completed By		Lead hand / Supervisor		QC / QA Coordinator																			
Description Work Order Deviation												Disposition																							
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors												FAULT CATEGORY																							
												Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details:				Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function				Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up				Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread											